



# BOYSEN<sup>®</sup>

## QUICK DRYING ENAMEL

No other enamel paint is tougher or prettier.



For technical reasons connected with color reproduction and paint manufacturing, the colors shown may not match the exact paint color.

# **BOYSEN® QUICK DRYING ENAMEL**

Is an alkyd type paint that provides substantial durability while still being a fast drying paint. It is formulated to give a tough and beautiful finish on interior and exterior wood and metal surfaces. Its superior hiding properties, combined with an exceptionally high gloss level, leads to an excellent, long-lasting finish. It is ideal for interior and exterior wood and metal surfaces.

## ***SURFACE PREPARATION***

### ***Wooden Surfaces***

Surface to be painted should be clean and dry, free from dust, dirt, and other foreign matter. Hammer all nails deep enough to apply putty. Sand rough wood until smooth and then dust off before painting.

For repainting, scrape off all loose, scaling, flaking, and peeling paint manually or by using BOYSEN Paint and Varnish Remover B-141, as necessary. Wash surfaces clean and completely remove chemical residue. Let it dry. Prime with BOYSEN Flatwall Enamel B-800 before recoating.

### ***Metal Surfaces***

Wipe the surface with a rag soaked in paint thinner to remove grease, oil, wax and other foreign matter. For new galvanized surfaces, etch the surface by applying 10% BOYSEN Metal Etching Solution B-71 (Dilute 1 part of B-71 to 9 parts water). Rinse with water and dry immediately.

Unpainted galvanized surfaces that have been exposed for 6 months or more need not be etched.

For recoating pre-painted galvanized surfaces in good condition, sand lightly then wipe the surface with a clean rag before applying paint. Remove all loose paint film to sound surface. Spot prime bare substrate.

For corroded galvanized surfaces, remove rust by wire brushing and use BOYSEN Metal Etching Solution B-71. Let it stay for 10-15 minutes. Be sure to remove all remaining residue. Immediately prime after drying.

## ***PAINTING SCHEDULE***

### ***Wooden Surfaces***

Primer: BOYSEN® Flatwall Enamel B-800

Putty: BOYSEN® Plasolux Glazing Putty B-311

2nd & 3rd coat: BOYSEN® Quick Drying Enamel

### ***Metal Surfaces***

Primer: BOYSEN® Red Oxide Metal Primer B-310  
or BOYSEN® Rust-Off™ B-330

2nd & 3rd coat: BOYSEN® Quick Drying Enamel



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**B-650**  
Nile Green



**B-658**  
Emerald Green



**B-656**  
Jade Green



**B-661**  
Lemon Yellow



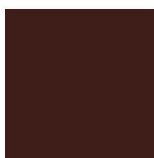
**B-651**  
Dark Green



**B-630**  
Silver Gray



**B-683**  
Caramel Brown



**B-681**  
Mahogany



**B-670**  
Bright Red



**B-671**  
International Red



**B-676**  
Orange



**B-665**  
Caterpillar Yellow



**B-642**  
Sky Blue



**B-621**  
Ivory



**B-647**  
Delft Blue



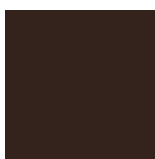
**B-685**  
Sammy Brown



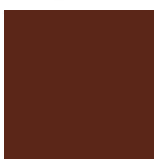
**B-640**  
Royal Blue



**B-631**  
Medium Gray



**B-680**  
Chocolate Brown



**B-673**  
Maroon

## **TECHNICAL DATA**

**Vehicle Type:** Alkyd Resin

**Finish:** Gloss

### **Dry Time:**

Touch: 5 hours

Recoat: 8-12 hours

Full cure: 3 days

\*Measured at 25°C and  
50% relative humidity

### **Practical Coverage:**

30-35 sq. m. per 4-Liters

\*Depending on surface texture  
and porosity

### **Tinting:**

Will accept BOYSEN Oil Tinting  
Colors at a maximum level of 1/4  
Liter per 4-Liter can. Take note  
that B-2319 Hansa Yellow and  
B-2315 Bulletin Red are for  
interior painting only.

### **Thinning Solvent:**

Thin with not more than 1-Liter of  
BOYSEN Paint Thinner B-0340  
per 4-Liter can of BOYSEN alkyd  
enamel products.

### **Clean-up Solvent:**

BOYSEN Paint Thinner B-0340

### **Packaging:**

1/4 Liter, 1-Liter, and 4-Liters  
(Available in 16-Liters for B600  
White)

### **Application:**

By brush or roller

\*Due to technical reasons connected with ink-printing and color reproduction, swatches shown here may differ from the exact paint color. Always refer to actual paint color standards to confirm your color.

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**BOYSEN®**



**The No. 1 PAINT**

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Boysen App

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